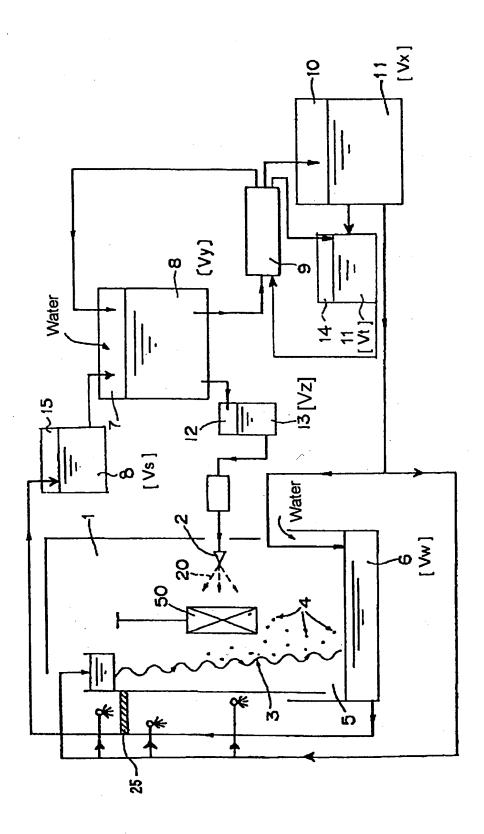


Fig. 2



,Fig. 3

Embodiment 1

Operation of recycle system for a certain period of time

Stop of spray-coating -----Filtrate is transferred to coating booth to clean inside.

Booth circulation water is transferred to settling tank or condensation bath before evaporation.

Start of spray-coating

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Storage of condensed paint in paint tank

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Re-use of condensed paint after adjustment

Operation of recycle system

Total of liquid amount within the system is made constant

**Embodiment 2** 

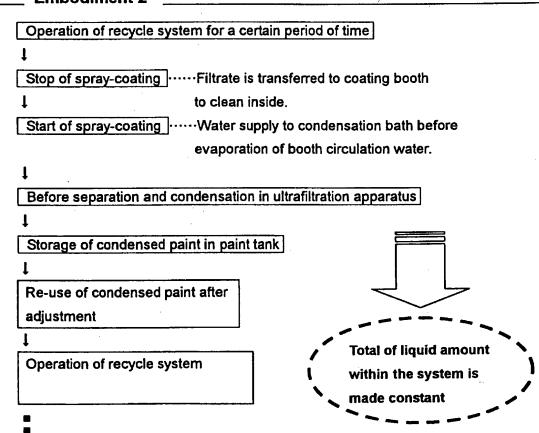




Fig. 4 (Prior Art)

